Victaulic® Shouldered Fittings



1.0 PRODUCT DESCRIPTION

- Galvanized shouldered fittings for use with shouldered Victaulic couplings
- Sizes from 2 8"/DN50 DN200
- · Working pressures are dictated by the coupling used
- Not intended for use with grooved or plain end couplings

2.0 CERTIFICATIONS/LISTINGS

Not applicable – contact Victaulic with any questions.

3.0 MATERIAL SPECIFICATIONS

Fitting: Ductile iron conforming to ASTM A536 Grade 65-45-12 or segmentally welded Schedule 40 carbon steel, conforming to ASTM A53 type E, F or S.

Fitting Coating: (specify choice)

Standard: Hot dipped galvanized
Optional: Painted and others.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

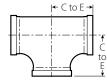


4.0 DIMENSIONS

Elbows/Tee



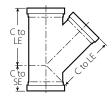


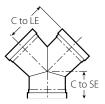


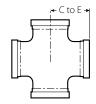
Size			SC10 Elbow		SC11 Elbow	No. SC20 Tee		
Nominal	Actual Shoulder Diameter	C to E	Weight Approx. C to E (Each)		Weight Approx. C to E (Each)		Weight Approx. (Each)	
inches	inches	inches	lb	inches	lb	inches	lb	
DN	mm	mm	kg	mm	kg	mm	kg	
2	2.618	3.25	1.8	2.00	1.4	3.25	2.7	
DN50	66.5	83	0.8	51	0.6	83	1.2	
3	3.819	4.25	4.7	2.50	3.3	4.25	7.0	
DN80	97.0	108	2.1	64	1.5	108	3.2	
4	4.803	5.00	7.5	3.00	5.4	5.00	10.8	
DN100	122.0	127	3.4	76	2.4	127	4.9	
165.1 mm	6.870	6.50	14.1	3.50	9.6	6.50	19.4	
	174.5	165	6.4	89	4.4	165	8.8	
8 DN200	9.134 232.0	7.75 197	28.4 13.0	4.25 108	20.7 9.4	-	-	

4.1 DIMENSIONS

Lateral, Wye, Cross and Cap









Size		No. SC30			No. SC33			No. SC35		No. SC60	
		Lateral			Wye			Cross		Cap	
Nominal	Actual Shoulder Diameter	C to LE	C to SE	Weight Approx. (Each)	C to LE	C to SE	Weight Approx. (Each)	C to E	Weight Approx. (Each)	"T" Thickness	Weight Approx. (Each)
inches	inches	inches	inches	lb	inches	inches	lb	inches	lb	inches	lb
DN	mm	mm	mm	kg	mm	mm	kg	mm	kg	mm	kg
2	2.618	7.00	2.75	4.6	3.25	2.75	2.5	3.25	3.8	0.83	1.2
DN50	66.5	178	70	2.1	83	70	1.1	83	1.7	21	0.5
3	3.819	8.50	3.25	11.7	4.25	3.25	6.1	4.25	10.5	0.83	2.6
DN80	97.0	216	83	5.3	108	83	2.8	108	4.8	21	1.2
4	4.803	10.50	3.75	17.8	5.00	3.75	10.0	5.00	15.8	0.89	4.4
DN100	122.0	267	95	8.1	127	95	4.5	127	7.2	23	2.0
165.1 mm	6.870	14.00	4.50	43.6	6.50	4.50	22.3	6.50	28.0	0.91	9.3
	174.5	356	114	20.0	165	114	10.0	165	12.5	23	4.2
8	9.134	18.00	6.00	72.0	7.75	6.00	36.0	7.75	48.0	1.11	19.9
DN200	232.0	457	152	32.5	197	152	16.5	197	22.0	28	9.0

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4.2 DIMENSIONS

Flange Adapter Nipples

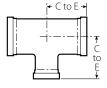




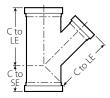
Si	ze	No. SC45F Flat Face Flange Adapter Nipple	No. SC45R Raised Face Flange Adapter Nipple	Weight	
Nominal	Actual Shoulder Diameter	E to E	E to E	Approx. (Each)	
inches	inches	inches	inches	lb	
DN	mm	mm	mm	kg	
2	2.618	4.00	4.00	6.2	
DN50	66.5	102	102	2.8	
3	3.819	4.00	4.00	11.4	
80	97.0	102	102	5.2	
4	4.803	6.00	6.00	18.4	
DN100	122.0	152	152	8.3	
165.1 mm	6.870	6.00	6.00	27.5	
103.1 111111	174.5	152	152	12.5	
8	9.134	6.00	6.00	41.3	
DN200	232.0	152	152	18.8	

4.3 DIMENSIONS

Reducing Tee, Concentric Reducer, Reducing Lateral







Size						No. SC25 Reducing Tee		No. SC50 Concentric Reducer		No. SC30-R Reducing Lateral		
Actual Shoulder Nominal Diameter			C to E	Weight Approx. (Each)	E to E	Weight Approx. (Each)	C to LE	C to SE	Weight Approx. (Each)			
inches DN		inches mm		inches mm	lb kg	inches mm	lb kg	inches mm	inches mm	lb kg		
3 DN80	х	2 DN50	3.819 97.0	х	2.618 66.5	4.25 108	6.2 2.8	9.50 241	5.3 2.4	8.50 216	3.25 83	9.8 4.4
4 DN100	х	2 DN50	4.803 122.0	х	2.618 66.5	5.00 127	11.2 5.1	10.00 254	7.6 3.5	10.50 267	3.75 95	10.0 4.5
4 DN100	х	3 DN80	4.803 122.0	х	3.819 97.0	5.00 127	11.6 5.3	10.00 254	8.7 4.0	10.50 267	3.75 95	18.3 8.3
165.1 mm	х	3 DN80	6.870 174.5	х	3.819 97.0	6.50 165	24.0 10.9	11.50 292	15.3 6.9	14.00 356	4.50 114	37.0 16.8
165.1 mm	х	4 DN100	6.870 174.5	х	4.803 122.0	6.50 165	25.0 11.3	11.50 292	16.2 7.4	14.00 356	4.50 114	36.0 16.3
8 DN200	х	4 DN100	9.134 232.0	х	4.803 122.0	7.75 197	41.8 19.0	12.00 305	24.0 10.9	18.00 457	6.00 152	62.0 28.1
8 DN200	х	165.1 mm	9.134 232.0	Х	6.870 174.5	7.75 197	48.0 21.8	12.00 305	26.2 11.9	18.00 457	6.00 152	82.0 37.2

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5.0 PERFORMANCE

Not applicable – contact Victaulic with any questions.

6.0 NOTIFICATIONS

WARNING













- Read and understand all instructions before attempting to install any Victaulic products.
- Always verify that the piping system has been completely depressurized and drained immediately prior to installation, removal, adjustment, or maintenance of any Victaulic products.
- Confirm that any equipment, branch lines, or sections of piping that may have been isolated for/during testing or due to valve closures/positioning are identified, depressurized, and drained immediately prior to installation, removal, adjustment, or maintenance of any Victaulic products.
- Wear safety glasses, hardhat, foot protection, and hearing protection.

Failure to follow these instructions could result in death or serious personal injury and property damage.

7.0 REFERENCE MATERIALS

29.01: Terms and Conditions/Warranty

User Responsibility for Product Selection and Suitability

Each user bears final responsibility for determining the suitability of Victaulic products for their end-use application, in accordance with industry standards, project specifications, and Victaulic's published performance, maintenance, and safety data, as well as all warnings and installation instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, warranty, installation instructions, or this disclaimer.

Installation

Always refer to and follow the <u>Victaulic Installation Handbook</u> or installation instructions for the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at victaulic.com.

Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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Note

All products bearing a Victaulic trademark are manufactured by Victaulic or to Victaulic specifications. All products are to be installed only in accordance with the applicable Victaulic installation instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

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