# **AGS** Wye Type Vic-Strainer Series W732





## 1.0 PRODUCT DESCRIPTION

## **Available Sizes:**

• 14 - 18"/DN350 - DN450

## **Maximum Working Pressure:**

• 300 psi/2068 kPa/21 bar

## Application:

- Provides straight-through flow for lower pressure drops
- For information on the Series 732 AGS Wye Type *Vic-Strainer*, see <u>publication 09.03</u>.

## 2.0 CERTIFICATION/LISTINGS



Product designed and manufactured under the Victaulic Quality Management System, as certified by LPCB in accordance with ISO-9001:2015.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.



#### 3.0 SPECIFICATIONS – MATERIAL

**Body, Coupling, End Cap:** Ductile iron conforming to ASTM A395, Grade 65-45-15, and ASTM A536, Grade 65-45-12 available upon special request.

Coating: Orange enamel

Basket: Stainless steel, Type 304, perforated metal

14 - 18"/DN350 - DN450: 0.156"/4 mm diameter perforations on 0.234"/6 mm centers, 40% open area.

Gasket Grade: (Specify choice)1,2

Victaulic Grade "E" FlushSeal™ EPDM

EPDM (Green stripe color code). Temperature range -30°F to +230°F/-34°C to +110°C. **NOT COMPATIBLE FOR USE WITH PETROLEUM SERVICES OR STEAM SERVICES.** 

#### **Bolts/Nuts:**

**Standard:** Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 (metric) Class 9.8 (M10-M16) and Class 8.8 (M20 and greater). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial – heavy hex nuts) and ASTM A563M Class 9 (metric – hex nuts). Track bolts and hex nuts are zinc electroplated per ASTM B633 FE/ZN5, finish Type III (imperial) or Type II (metric).

Couplings: Series W732 AGS Vic-Strainer is supplied with a Style W07 AGS rigid coupling for cleaning access.

**Blow Down Port:** An NPT tap is provided in the cap for a discharge valve connection allowing solids to be "blown down" while the system is in service. Strainer supplied with cap plugged.

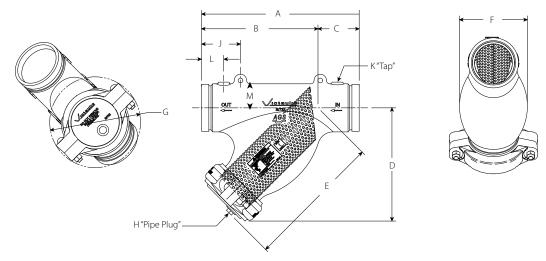
Other: Supplemental lubricant is recommended for services installed at or continuously operating below 0°F/-18°C.

- Services listed are General Service Recommendations only. It should be noted that there are services for which these gaskets are not recommended. Reference should always be made to the latest <u>Victaulic Seal Selection Guide</u> for specific gasket service recommendations and for a listing of services which are not recommended.
- <sup>2</sup> Supplemental lubricant is recommended for services installed at or continuously operating below 0°F/–18°C.



# 4.0 DIMENSIONS

# Series W732 Wye Type Vic-Strainer

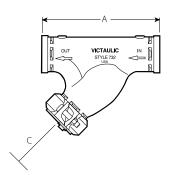


Si	ze	Dimensions					Weight							
Nominal	Actual Outside Diameter	End to End A	В	С	D	E	F	G	н	J	K "TAP"	L	M	Approx. (Each)
inches	inches	inches	inches	inches	inches	inches	inches	inches	inches	inches	inches	inches	inches	lb
DN	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg
14	14.000	34.00	25.93	8.07	25.27	29.13	18.15	20.59	2 NPT	7.09	1/4"	3.35	7.87	425.0
DN350	355.6	864	659	205	642	740	461	523	ZINPI	180	NPT	85	200	192.8
16	16.000	37.00	27.35	9.65	27.15	30.70	20.47	23.51	2 NPT	7.87	1/4"	3.74	8.88	600.0
DN400	406.4	940	695	245	690	780	520	597	ZINPI	200	NPT	95	226	272.2
18	18.000	40.51	30.27	10.24	29.94	33.61	23.39	25.53	2 NPT	7.87	1/4"	3.74	9.88	800.0
DN450	457.0	1029	769	260	761	854	594	649	ZINPI	200	NPT	95	251	362.9

#### NOTE

• Dimensions will vary depending upon coupling orientation.

# Minimum clearance requirements for removal of suction diffuser baskets



Pipe	Pipe Size			
Nominal	Actual Outside Diameter	"C" Strainer Basket Minimum Clearance Dimensions		
inches	inches	inches		
DN	mm	mm		
14	14.000	30.00		
DN350	355.6	762		
16	16.000	32.00		
DN400	406.4	813		
18	18.000	35.00		
DN450	457.0	889		



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## 5.0 PERFORMANCE

## Series W732 Wye Type Vic-Strainer

Si			
Nominal	Actual Outside Diameter	Maximum Work Pressure	
inches	inches	psi	
DN	mm	kPa	
14	14.000	300	
DN350	355.6	2068	
16	16.000	300	
DN400	406.4	2068	
18	18.000	300	
DN450	457.0	2068	

## NOTE

Working pressure listed is specifically for the Series W732 Wye Type Vic-Strainer. Maximum Working Pressure of the piping system shall not exceed other system components. Maximum differential pressure from inlet to outlet must not exceed 10 psi/69 kPa.

## Flow Rate

 $C_V$  and  $K_V$  values for flow of water at +60°F/+16°C are shown in tables below. Formulas for  $C_V$  and  $K_V$  Values:

$\Delta P = Q^2$	Where:	$\Delta P = Q^2$	Where:
C 2	Q = Flow (GPM)	K <sup>2</sup>	$Q = Flow (m^3/hr)$
-v	$\Delta P = Pressure Drop (psi)$		$\Delta P = Pressure Drop (Bar)$
$Q = C_v \times \sqrt{\Delta P}$	$C_v = Flow Coefficient$	$Q = K_{x} \times \sqrt{\Delta P}$	$K_v = Flow Coefficient$

Si			
Nominal	Actual Outside Diameter	Full Open	
inches	inches	C <sub>v</sub>	
DN	mm	K <sub>v</sub>	
14	14.000	3534	
DN350	355.6	3014	
16	16.000	4616	
DN400	406.4	3937	
18	18.000	5842	
DN450	457.0	4983	



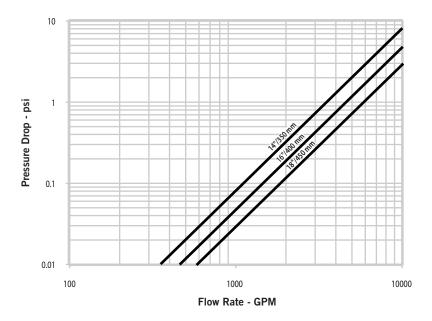
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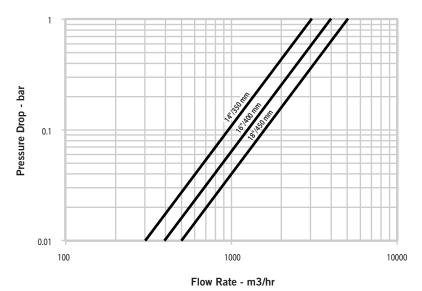
# 5.1 PERFORMANCE

# Series W732 Wye Type Vic-Strainer

## Flow Characteristics

Flow characteristics are based on standard, clean baskets. Flow may vary from these figures. The chart below expresses the flow of water at  $65^{\circ}$ F/ $18^{\circ}$ C.





### 6.0 NOTIFICATIONS

# WARNING













- Read and understand all instructions before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Always verify that the piping system has been completely depressurized and drained immediately prior to installation, removal, adjustment, or maintenance of any Victaulic products.
- · Wear safety glasses, hardhat, and foot protection.

Failure to follow these instructions could result in death or serious personal injury and property damage.

## **WARNING**

When grooving pipe for use with AGS products, Victaulic roll grooving tools must be equipped with AGS roll sets (RW for steel or RWX for stainless steel).

Victaulic AGS products MUST NOT be installed on pipe that is prepared with original-type grooving roll sets.

Failure to follow these instructions will cause grooves that are not within Victaulic AGS specifications, resulting in joint failure, serious personal injury, and property damage.

#### 7.0 REFERENCE MATERIALS

09.03: Victaulic Wye Type Vic-Strainer Series 732

26.01: Victaulic Design Data

29.01: Victaulic Terms and Conditions of Sale

I-ENDCAP: Victaulic End Cap Installation Instructions

#### User Responsibility for Product Selection and Suitability

Each user bears final responsibility for making a determination as to the suitability of Victaulic products for a particular end-use application, in accordance with industry standards and project specifications, and the applicable building codes and related regulations as well as Victaulic performance, maintenance, safety, and warning instructions. Nothing in this or any other document, nor any verbal recommendation, advice, or opinion from any Victaulic employee, shall be deemed to alter, vary, supersede, or waive any provision of Victaulic Company's standard conditions of sale, installation guide, or this disclaimer.

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#### Note

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

#### Installation

Reference should always be made to the Victaulic installation handbook or installation instructions of the product you are installing. Handbooks are included with each shipment of Victaulic products, providing complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

#### Warranty

Refer to the Warranty section of the current Price List or contact Victaulic for details.

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