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Instructions



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## No. T-60 Test Cap Kit Installation and Use Instructions

### **WARNING**



• **COUPLING/TEST  
CAP ASSEMBLY MAY  
BE UNDER PRESSURE.**

- Always depressurize and drain the piping system completely before attempting to loosen the coupling/test cap assembly.
- Use caution when opening the ball valve.
- Keep face and other body parts away from the ball valve's outlet when attempting to test the system.
- Do not tamper with the ball valve. The user is responsible for verifying that the test cap assembly is not damaged and is in proper working condition prior to use.

Failure to follow these instructions could result in death or serious personal injury and property damage.

9281 Rev. B

Z209281LBL

1. Victaulic recommends installing this test cap assembly with a Style 107N QuickVic™ Installation-Ready™ Rigid Coupling or Style 07 Zero-Flex™ Rigid Coupling. Follow the instructions provided with the coupling, or scan the applicable QR code above to download the instructions at [victaulic.com](http://victaulic.com).
  2. Verify that the ball valve is in the CLOSED position before attempting to pressurize the system.
  3. After testing is complete, or before attempting to adjust or remove any couplings, slowly open the ball valve to determine if the line is still pressurized. If a continuous stream of fluid or air occurs from the ball valve while it is being opened, the line **MUST** be depressurized (atmospheric pressure) and drained completely of test media contents before proceeding with removal or adjustment of any couplings.
- ⚠ DO NOT INSTALL A PIPE PLUG IN THE OUTLET OF THE BALL VALVE.
  - ⚠ Test cap assemblies are intended only for temporary use during system testing activities and shall not be installed permanently.
  - ⚠ The user is responsible for inspecting and verifying that all test cap assemblies are suitable for service prior to each use. Inspect the assembly for deformation or cracks in the test cap casting and connecting coupling. Inspect the ball valve for damage, and verify that the threaded connection to the cap is secure. Any damaged components must be replaced immediately.
  - ⚠ Verify that the grooved pipe end does not contain indentations, projections, or roll marks that will interfere with proper coupling/test cap installation. Any pipe end deformities must be corrected.
  - ⚠ **The test cap assembly can be used repeatedly within the maximum rated test pressure of 250 psi/1700 kPa/17 Bar. Test pressure shall not exceed joint rating at point of attachment.**