



Marine & Offshore

Certificate number: 03114/H0 BV

File number: ACM 135/2208/002

Product code: 2105H

This certificate is not valid when presented without the full attached schedule composed of 7 sections

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TYPE APPROVAL CERTIFICATE

This certificate is issued to

Victaulic Company

Easton, PA - UNITED STATES OF AMERICA

for the type of product

MECHANICAL JOINTS - SLIP-ON JOINTS - MACHINE GROOVED TYPE

VICTAULIC Couplings Style 75 and Style 77

Requirements:

- BUREAU VERITAS Rules for the Classification of Steel Ships
- BUREAU VERITAS Rules for the Classification of Offshore Units

This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.

This certificate will expire on: 25 Aug 2028

For Bureau Veritas Marine & Offshore,

At BV PORT EVERGLADES CENTRE, on 01 Dec 2023,

Flavio Rosas

This certificate was created electronically and is valid without signature



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

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BV Mod. Ad.E 530 June 2017

This certificate consists of 4 page(s)

THE SCHEDULE OF APPROVAL

1. PRODUCT DESCRIPTION

VICTAULIC Couplings Style 75 and Style 77

1.1 Design (slip-on joints, machine grooved type)

- The system is designed for grooved end pipes.
- Flexible couplings style 75 and 77 provide allowance for controlled pipe movement (expansion, contraction and deflection) to absorb movement, thermal changes as well as dampen noise and vibration.

1.2 Ratings

Style 75 Flexible

Nominal Size - Inches (mm)	1-1/2 (40), 2 (50), 2-1/2 (65), 76.1 mm, 3 (80), 3-1/2 (90), 108 mm, 4 (100), 4-1/2 (120), 133 mm, 139.7 mm, 5 (125), 152.4 mm, 159 mm, 165.1 mm, 6 (150), 203.2 mm, 8 (200)
Max. Working Pressure - psi (bar)	232 (16)
Min./Max. Working Temp - (°C)	0/110 (EPDM) and 0/82 (Nitrile)

Style 77 Standard Flexible

Nominal Size - inches (mm)	3/4 (20), 1 (25), 1-1/4 (32), 1-1/2 (40), 2 (50), 2-1/2 (65), 76.1 mm, 3 (80), 3-1/2 (90), 108 mm, 4 (100), 133 mm, 139.7 mm, 5 (125), 159 mm, 165.1 mm, 6 (150), 8 (200), 10 (250), 12 (300)
Max. Working Pressure - psi (bar)	232 (16)
Min./Max. Working Temp - (°C)	0/110 (EPDM) and 0/82 (Nitrile)

1.3 Material specification

Housing	Ductile iron to ASTM A-536
Bolts / Nuts	Carbon steel to ASTM A-183, zinc plated to ASTM B-633
Gasket	EPDM or Nitrile

- Optional: Hot-dip galvanized or specially coated.
- The Style 75 and Style 77 Couplings may also be used with FireLock fittings No.001, No. 002, No.003 and No.006. (TAC 41955/B2 BV)

When other choices of materials are used per manufacturer's recommendations, the BV agreement is to be obtained.

2. DOCUMENTS AND DRAWINGS

- Drawing N° D-C-000-077-001 Rev.U dated 24/07/2019
- Drawing N° D-C-000-075-100 Rev.Q dated 11/06/2021
- Product Submittal: Style 77 Standard Flexible Coupling 06.04 Rev.V updated 07/2019
- Product Submittal: Style 75 Flexible Coupling 06.05 Rev.Q updated 05/2020

No departure from the above documents shall be made without the prior consent of the Society. The manufacturer must inform the Society of any modification or changes to these documents and drawings.

3. TEST REPORTS

- 3.1 - Type tests carried out under supervision of a Society's surveyor.
- 3.2 - Fire endurance test of Style 75 / Style 77 (30 minutes wet conditions), all gasket material tested is grade EPDM according to ROI N° 1192/BVN/06 dated 09/10/2006.

4. APPLICATION / LIMITATION

4.1 - May be used on board for services of class I, class II and class III:

- **Flammable fluids (flash point $\leq 60^{\circ}\text{C}$)** - cargo oil (1), crude oil washing (1), vent lines (3)
- **Inert gas** - water seal/scrubber effluent lines, main lines (1+2), distributions lines (1)
- **Flammable fluids (flash point $> 60^{\circ}\text{C}$)** - cargo oil (1), fuel oil (2), lubricating oil (2), hydraulic oil (2), thermal oil lines (2)
- **Sea water** – bilge lines (4), permanent water filled fire extinguishing systems, non-permanent water fire extinguishing systems (3), ballast system, cooling water, tank cleaning services, non-essential systems
- **Fresh water** - cooling water, condensate return, non-essential systems
- **Sanitary/Drains/Scuppers** - Deck drains (internal) (5), sanitary drains
- **Sounding and venting** - water tanks/dry spaces, oil tanks (flash point $> 60^{\circ}\text{C}$) (2+3)
- **Miscellaneous** - service air (non-essential), brine, steam

(1)- Not to be used in pump rooms and open decks

(2)- Not inside machinery spaces of category A or accommodation spaces. May be accepted in other machinery space provided the joints are located in easily visible and accessible positions (refer to IMO Circular MSC/Circ.734).

(3)- May be used only in cases where such mechanical joints are installed on open decks, as defined in Ch 4, Sec5, [1.4.3] item b) 2) (10) and not used for fuel oil lines.

(4)- Not to be used inside machinery spaces of category A.

(5)- Only above bulkhead deck of passenger ships and freeboard deck of cargo ships.

4.2 - Not to be used for:

- **Sanitary/Drains/Scuppers** - scuppers and discharge (overboard),
- **Miscellaneous** - starting/control air and CO₂ systems.

4.3 - The gasket material must be compatible with the fluid to be conveyed, and the maximum working temperature according to the manufacturer's recommendation.

4.4 - Assembly instructions given by the manufacturer are to be complied with the manufacturer's recommendation.

4.5 - In all cases, the associated pipes are to be suitably supported and anchored. The joints are to be at any time accessible, excepting inside tanks where permitted by the Bureau Veritas rules.

4.6 -The wall thickness and the material of the tubes are to be in accordance with the applicable Society Rules.

5. PRODUCTION SURVEY REQUIREMENTS

5.1 - The products are to be supplied by **Victaulic Company** in compliance with the type described in this certificate.

5.2 - This type of product is within the category HBV of Bureau Veritas Rule Note NR320 and as such does not require a BV product certificate.

5.3 - **Victaulic Company** has to make the necessary arrangements to have its works recognised by Bureau Veritas in compliance with the requirements of NR320 for HBV products.

5.4 - For information, **Victaulic Company** has declared to Bureau Veritas the following production sites:

Design & Casting: Victaulic Easton Facility: 4901 Kesslersville Road, Easton PA 18040 USA

Casting: Victaulic Alburdis Facility: 8023 Quarry Road, Alburdis, PA 18011 USA

**Assembly: Victaulic Company - Commerce Park Facility
157 Commerce Park Drive Easton, PA 18045 USA**

Facilities:

- **Victaulic Polska Facility: STR Niepodleglosci 8, 66-530 Drezdenko, Prov-Gorzow, Poland**
- **Dalian Bingshan Metals Technology Co. Ltd.: N° 9 Northeast 7th Street, Dalian Economy & Development Zone, Dalian, 116600 China**
- **Victaulic Piping Products (Dalian) Co. Ltd.: N° 13 Tieshan East 2nd Road, Dongjiagou Town, Dalian Development Zone, Dalian, 116630 China**

6. MARKING OF PRODUCT

Each coupling shall be clearly marked with at least:

- Manufacturer's name or logo
- Type designation
- Maximum working pressure
- Size

7. OTHERS

It is **Victaulic Company** responsibility to inform shipbuilders or their sub-contractors of the proper methods of fitting, use and general maintenance of the approved equipment and the conditions of this approval.

This certificate supersedes the Type Approval Certificate N° 03114/G3 BV issued by the Society.

***** END OF CERTIFICATE *****