

Ductile Iron

Location

MEXICO

Avenida Aeroespacial 12601
Parque Industrial Chihuahua Sur
Colonia Tabalaopa
Chihuahua, Ch. 31385 Mexico
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(within North America)
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The Victaulic foundry located in Mexico uses a fast-loop, semi-automatic, no-bake molding line capable of pouring larger ductile and gray iron castings up to 2,300lbs/1043kg.

CAPABILITIES

- Gray iron to ASTM A-48, ductile iron to A-536
- Castings from 210–2,300lbs./95–1043kg
- Flexible lot size capabilities
- Fast loop, semi-automatic, no-bake molding line for larger ductile castings
- Full machining and finishing
- Paint to customer required specifications
- Ability to provide Kanban deliveries
- ISO 9001 certified

ENGINEERING AND DESIGN

- Comprehensive in-house and field design services
- Value engineering for lowest production costs
- Full services from idea through prototype to production



PATTERN MAKING

- Complete pattern shop capabilities from prototype tooling to full CNC production

MELTING

- Coreless medium frequency induction furnaces

MOLDING

- Fast loop, semi-automatic, no-bake molding line for larger ductile castings
- 78"W x 78"L x 80"H maximum mold capacity
- Floor molding capabilities

METALLURGICAL CONSISTENCY

- Optical emission spectrometers
- Carbon-sulphur determinators
- Metalographs

PHYSICAL PROPERTY ANALYSIS

- Extensometer and tensile testing
- Brinell testing