No. A20 Carbon Steel Heavy Riser Anchor



WARNING WARNING

- Read and understand all instructions before attempting to install any Victaulic piping products.
- Always depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products.
- Wear safety glasses, hardhat, and foot protection.

Failure to follow these instructions could result in death or serious personal injury and property damage.

IMPORTANT INFORMATION

No. A20 Carbon Steel Heavy Riser Anchors may be specified to assist in directing pipe movement in piping system risers that are designed and installed exclusively with Victaulic grooved OGS products.

Original Groove System (OGS) Groove Profile



No. A20 Carbon Steel Heavy Riser Anchors should be specified **ONLY** for use with mating components that are prepared to Victaulic OGS specifications. Refer to Victaulic publication 25.01 for the OGS groove specifications, which can be downloaded at victaulic.com.

WARNING

- ALWAYS VERIFY THAT MATING COMPONENTS WITH THE CORRECT GROOVE PROFILE (OGS) ARE BEING USED WITH THE ANCHOR.
- ALWAYS VERIFY THAT SUPPORTING STRUCTURES ARE CAPABLE OF ACCOMMODATING THE LOADS TRANSFERRED ACROSS THIS PRODUCT.

Failure to follow these instructions could result in death or serious personal injury and property damage.

Before installing No. A20 Carbon Steel Heavy Riser Anchors, you must verify that that the supporting structure and attachment method to be used have been reviewed and approved by a structural engineer and/or the engineer of record. Follow all instructions provided by the manufacturer of the supporting structure and the manufacturer of the mounting hardware.

INSTALLATION





Anchor arms shall be level and shall sit flush with the surface of the floor or structure.

- Install bolts/hardware or weld. Install anchor using the attachment method and procedure approved by the structural engineer and/or the engineer of record.
- If using bolts/hardware, install as per hardware manfacturer's instructions.
- Ensure that anchor is installed level and plumb. Pipe misalignment shall be corrected through pipe adjustment, rather than manipulation of the anchor. Do not strike, push, or distort the anchor in any way.
- The system designer should review the submittal to ensure compatibility between the A20 anchor and the supporting structure. Notify the system designer and/or the engineer of record if the as-installed conditions do not match the submittal, specifications, or design.

PIPE SLEEVES



- No. A20 Carbon Steel Heavy Riser Anchors shall be installed flush with the floor so that force is distributed evenly.
- Alternatively, a metal spacer covering the plate can be used beneath each anchor arm so that the force is not distributed to the pipe sleeve.
- If used, these methods shall be approved by the engineer of record.



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INSTALLATION INSTRUCTIONS I-A20

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