

Scan Code for I-W07/W77/W77N
Installation Instructions



Scan Code for Publication 20.16

Style W257 Dynamic Movement Joint


WARNING

- **DO NOT** use the lifting lugs on the Style W77 Couplings for lifting the Style W257 assembly.

The lifting lugs on the couplings can break away under the weight of the Style W257 assembly, resulting in death or serious personal injury and property damage.

- Victaulic Advanced Groove System (AGS) Couplings shall be installed only on pipe that is prepared to AGS specifications. Verify that the adjoining pipe ends are prepared to AGS specifications. **DO NOT** attempt to install the adjoining Style W77 Couplings on pipe ends that are prepared to any other groove specification.
- Refer to the I-W07/W77/W77N instructions, supplied with the adjoining Style W77 Couplings, for complete installation requirements.

Failure to follow these instructions could cause joint failure, resulting in death or serious personal injury and property damage.

1. Use a nylon strap around the outside diameter of the Style W257 assembly at the location(s) noted . Verify that the nylon strap(s) and crane are rated for the weight of the Style W257 assembly. **DO NOT** use the lifting lugs on the Style W77 Couplings for lifting the Style W257 assembly.
2. Lift the Style W257 assembly slowly while guiding the assembly into place in the pipeline. Verify that the weight of the assembly remains balanced as it is lifted and moved into position.
3. Refer to the I-W07/W77/W77N instructions, supplied with the adjoining Style W77 Couplings, to install the Style W257 assembly in the pipeline. Scan the codes above to access this document, along with Victaulic publication 20.16, on victaulic.com.

1-Pair Configuration



2-Pair Configuration



3-Pair Configuration



4-Pair Configuration

