

Price List Addendum

EFFECTIVE May 8, 2024

Roll Grooving Tools – Field Fabrication

RG3400



The RG3400 is a self-contained, transportable roll grooving tool with an integral drive motor and hydraulic feed unit. The RG3400 requires a 120V, 15-amp or 220V, 8-amp power source and is supplied with a pipe stand for 1 – 12" pipe. The available configurations for this tool are listed below.

Tool Model, Roll Package and Grooving Capability	Motor Options	Part Number	Tool Weight lb	Tool List Price
RG3400 Roll Grooving Tool, Pipe Stand and Fire Protection Roll Package (See table below for package contents)	120V 60Hz	R010G34I16	302	\$12013.50
	220V 50Hz	R010G34I25	302	12013.50
RG3400 Roll Grooving Tool, Pipe Stand and Carbon Steel/ Stainless Steel OGS Roll Package (See table below for package contents)	120V 60Hz	R010G34S16	302	12013.50
	220V 50Hz	R010G34S25	302	12013.50
RG3400 Roll Grooving Tool, Pipe Stand and Light Wall Stainless Steel Roll Package (See table below for package contents)	120V 60Hz	R020G34X16	302	12013.50
	220V 50Hz	R020G34X25	302	12013.50
RG3400 Roll Grooving Tool, Pipe Stand and Copper Roll Package (See table below for package contents)	120V 60Hz	R020G34R16	302	12013.50
	220V 50Hz	R020G34R25	302	12013.50

For tool rating capacity please reference publication 24.22.

RG3400 GROOVING ROLL PACKAGES *

Roll Package and Grooving Capability	Part Number	Pipe Size Range inches DN	Purchase List Price Each Set
Fire Protection Roll Package: – Carbon Steel (Sch. 10 – 40) : 1" IGS™ – Carbon Steel (Sch. 5 – 40) / Stainless Steel (Sch. 40S) : 1¼ – 8" – Carbon Steel (Sch. 5 – 20) / Stainless Steel (Sch. 20S) : 10 – 12"	R010G34K12	1 – 12/DN25 – DN300	\$6095.00
Carbon Steel/Stainless Steel OGS Roll Package: – Carbon Steel (Sch. 5 – 40) / Stainless Steel (Sch. 40S) : 1 – 8" – Carbon Steel (Sch. 5 – 20) / Stainless Steel (Sch. 20S) : 10 – 12"	R901G34K12	1 – 12/DN25 – DN300	4770.00
Lt. Wall Stainless Steel RX Roll Package: – Lt. Wall Stainless Steel RX (Sch. 5S – 10S) : 2 – 12"	RX02G34K12	2 – 12/DN50 – DN300	5936.00
Copper Roll Package: – Copper (Types K, L, M, DWV) : 2 – 8"	RR02G34K12	2 – 8/DN50 – DN200	2915.00
PVC and Aluminum RP Roll Package: – PVC (Sch. 40) : 2", 8" – PVC (Sch. 40 – 80) : 2½ – 6" – Aluminum (Sch. 5 – 40) : 2 – 8" – Aluminum (Sch. 5 – 20) : 10", 12"	RP02G34K12	2 – 12/DN50 – DN300	4558.00

NOTE: Roll sets for the RG3400 are not compatible with other roll grooving tools.

* Refer to How to Order at the end of this section.

Please reference publication 24.22 when referencing pipe wall thickness and tool capacity ratings.

NOTE: Items listed in shaded areas are non-cancellable and non-returnable.

Pipe Preparation Tools

RG3400 GROOVING ROLLS*

Grooving Capability	Part Number	Pipe Size Range inches DN	Purchase List Price Each Set
Carbon Steel (Sch. 10 – 40) : 1" IGS™	RI01G34201	1/DN25	\$1328.50
Carbon Steel (Sch. 5 – 40) / Stainless Steel (Sch. 40S) : 1 – 8" Carbon Steel (Sch. 5 – 20) / Stainless Steel (Sch. 20S) : 10 – 12"	R901G34201	1 – 1½/DN25 – DN40	1222.50
	R90AG34201	1¼ – 1½/DN32 – DN40	1222.50
	R902G34203	2 – 3½/DN50 – DN90	1136.50
	R904G34206	4 – 6/DN100 – DN150	1194.50
	R908G34212	8 – 12/DN200 – DN300	1251.00
Lt. Wall Stainless Steel RX (Sch. 5S – 10S)	RX02G34203	2 – 3½/DN50 – DN90	1487.00
	RX04G34206	4 – 6/DN100 – DN150	1825.50
	RX08G34212	8 – 12/DN200 – DN300	2065.00
Copper (Types K, L, M, DWV)	RR02G34206	2 – 6/DN50 – DN150	1292.50
	RR08G34208	8/DN200	1664.00
PVC (Sch. 40) : 2", 8" PVC (Sch. 40 – 80) : 2½ – 6" Aluminum (Sch. 5 – 40) : 2 – 8" Aluminum (Sch. 5 – 20) : 10", 12"	RP02G34203	2 – 3½/DN50 – DN90	1305.50
	RP04G34206	4 – 6/DN100 – DN150	1649.00
	RP08G34212	8 – 12/DN200 – DN300	1653.00

† Upper and lower rolls (1 of each per set) can be sold separately. Contact Victaulic.

* Refer to How to Order at the end of this section.

For tool rating capacity please reference publication 24.22.

NOTE: Items listed in shaded areas are non-cancellable and non-returnable.

TERMS AND CONDITIONS OF SALE

Victaulic published Terms and Conditions of Sale listed in General Price List will apply. Prices, Designs and Conditions of Sale are subject to change without notice.

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