

Roll Grooving Tools – Accessories

RG1200/RG1210 ROLL SETS AND ACCESSORIES

Tool Model	Description	Part Number	Quantity	Price Each
RG1200 / RG1210	2 – 3" Upper Roll	R9S2120U03	1	\$115.50
RG1200 / RG1210	4 – 6" Upper Roll	R9S4120U06	1	115.50
RG1210	8" Upper Roll Assembly	R9S8121U08	1	349.00
RG1200 / RG1210	2 – 3" Lower Roll	R9S2120L03	1	234.00
RG1200 / RG1210	4 – 6" Lower Roll	R9S4120L06	1	234.00
RG1210	8" Lower Roll Assembly	R9S8121L08	1	605.50
RG1200 / RG1210	2" Groove Confirmation Gauge	R020120GGE	1	45.00
RG1200 / RG1210	2½ – 3" Groove Confirmation Gauge	R024120GGE	1	45.00
RG1200 / RG1210	4 – 6" Groove Confirmation Gauge	R040120GGE	1	45.00
RG1210	8" Groove Confirmation Gauge	R080121GGE	1	41.00
RG1200 / RG1210	Adjustable Ratchet with Swivel Handle	R000120RCH	1	442.50
RG1200 / RG1210	Shear Pin Punch	R000120PNH	1	55.50
RG1200	Gear (12x26 Teeth)	R000120OGR	1	170.50
RG1200	Shear Pin	R000120PIN	10	24.50
RG1210	Shear Pin	R000121PIN	10	39.50

NOTE: Items listed in shaded areas are non-cancellable and non-returnable.

VE106 / VE206 ROLL SETS

Tool Model	Pipe Material	Part Number	Pipe Size Range inches DN	Purchase List Price Each Set †
VE106 / VE206	Carbon Steel (Sch. 5 – 40) Stainless Steel (Sch. 20 – 40)	R912106UA6	1¼ – 6/DN32 – DN50 Upper	\$458.00
VE106 / VE206		R912106L03	1¼ – 3/DN32 – DN80 Lower	1279.00
VE106 / VE206		R904106L06	4 – 6/DN100 – DN150 Lower	1279.00
VE106 / VE206	Copper	RR02106006	2 – 6	1789.50
VE106 / VE206	Lt. Wall Stainless Steel RX (Sch. 5S – 10S)	RX12106L06	1¼ – 6/DN32 – DN150 Lower	1414.50
VE106 / VE206	EndSeal	RZ02106003	1¼ – 3/DN32 – DN80	1871.00
		RZ04106006	4 – 6/DN100 – DN150	1871.00

NOTE: Items listed in shaded areas are non-cancellable and non-returnable.

† Upper and lower rolls (1 of each per set) can be sold separately. Contact Victaulic.

* Refer to How to Order at the end of this section.

Pipe Preparation Tools

VE270FSD / VE272SFS ROLL SETS AND ACCESSORIES

Tool Model	Pipe Material	Part Number	Pipe Size Range inches mm	Purchase List Price Each Set †
VE270FSD	Optional stabilizer (8 – 12"/DN200 – DN300 only)	R400276FSD	N/A	\$5151.50
VE272SFS	Optional Stabilizer (8 – 12"/DN200 – DN300 only)	R4002720FS	N/A	4692.00
VE270FSD / VE272SFS	Carbon Steel (Sch. 5 – 40) Stainless Steel (Sch. 20 – 40)	R900268001	³ / ₄ /DN20	6635.50
		R900268002	1 – 1½/DN25 – DN40	5715.50
		R902272003	2 – 3½/DN50 – DN90	3212.50
		R904272006	4 – 6/DN100 – DN150	3433.00
		R908272012	8 – 12/DN200 – DN300 ‡	3828.00
VE270FSD / VE272SFS	Carbon Steel (OGS-200 Groove Profile)	R9S2268003	2 – 3/DN50 – DN80	3482.50
		R9S4268006	4 – 6/DN100 – DN150	3722.50
VE270FSD / VE272SFS	Stainless Steel (OGS-200 Groove Profile)	RXS2268003	2 – 3/DN50 – DN80	4747.50
		RXS4268006	4 – 6/DN100 – DN150	5093.50
VE270FSD / VE272SFS	Copper	RR02272006	2 – 6/DN50 – DN150	3979.00
		RR08272008	8/DN200	5588.50
VE270FSD / VE272SFS	Lt. Wall Stainless Steel RX (Sch. 5S – 10S)	RX75268001	³ / ₄ /DN20	6635.50
		RX01268002	1 – 1½/DN25 – DN40	5715.50
		RX02272003	2 – 3½/50 – 90	4477.50
		RX04272006	4 – 6/100 – 150	4803.50
		RX08272012	8 – 12/200 – 300	4811.00
VE270FSD / VE272SFS	EndSeal	RZ02272003	2 – 3½/50 – 90	5224.00
		RZ04272006	4 – 6/100 – 150	5341.50
		RZ08272012	8 – 12/200 – 300	5558.00
VE270FSD / VE272SFS	PVC/Aluminum	RP02272003 ^	2 – 3½/50 – 90	3454.00
		RP04272006	4 – 6/100 – 150	3939.50
		RP08272012	8/200	4173.50

† Upper and lower rolls (1 of each per set) can be sold separately. Contact Victaulic.

* Refer to How to Order at the end of this section.

^ A special lower roll exclusively for grooving 2" Sch. 80 PVC is available. Part. No. RP02272L02.

‡ Wall thickness capacity for 8 – 12" pipe is limited to Schedule 5 – 20.

NOTE: Items listed in shaded areas are non-cancellable and non-returnable.

TERMS AND CONDITIONS OF SALE

Victaulic published Terms and Conditions of Sale listed in General Price List will apply. Prices, Designs and Conditions of Sale are subject to change without notice.

P.O. Box 31, Easton, PA 18044-0031 • 4901 Kesslersville Road, Easton, PA 18040 • 1-800-PICK-VIC (1-800-742-5842) • 1-610-250-8817 (fax) • pickvic@victaulic.com